



# Centra Corporation

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## BENDERS, Pipe, Tube, Bar & Wire

	<u>PRICE</u>	<u>INVENTORY</u>
RESENER Hydraulic Tube End Former And Sizer, 30 H.P., Push Button Controls	\$ 6,500	3851s
ADDISON 1-1/4" OD x .118" Wall 3-Axis CNC Horizontal Tube Bender, Mandrel Extractor	\$ 24,500	75116
PEDRICK 4" Pipe and Bar Bender, Model D15, 4.5" x .375 WT Tube, 4" Sch 80 Pipe, 2007	\$ Call	71142

## BORING MILLS, Boring and Jig

PRATT & WHITNEY 3B Jig Borer, 24"x 54" Table, 48" X, 24" Y and 30" Z Travels, DRO	\$ Call	71129
NOMURA 4" Table Type CNC Horizontal Boring Mill, Full 4th Rotary Table, Fanuc 16M, NICE	\$ Call	71157
UNION 5.11" Floor Type Horizontal, #50 Taper, 98.4" Horizontal x 62.9" Vertical Travels, 39.3" Spindle Travel, 180 RPM Facing Head, 900 RPM Spindle, Outboard Support	\$ 29,500	4887Vp

## BRAKE PRESSES, Powered, Manual, CNC

*We Are Always Looking For Brakes*

1/4" x 100" FASTI CNC Folder, 69" Back Gauge, FM10 Control, 13.77" Clamping, Stroke, 1999	\$ Call	71088
25 Ton x 51" ACCURPRESS Model 7254 Hydraulic, 3-Axis ETS 3000 Control, 6" Stroke	\$ 22,500	5170a
25 Ton x 48" SAFAN Servo Style, Model SMK-K-25-1250, 3-Axis Control, 8" Stroke, 2003	\$ 44,500	5110ac
25 Ton x 72" CHICAGO (Dreis & Krump) Mechanical, 2" Stroke, 3" Ram Adj., 62" Between	\$ 3,750	5182n
35 Ton x 96" DIACRO Hydra-Mechanical, Delem Single Axis Back Gauge, Light Curtain	\$ 8,500	5094n
55 Ton x 79" ADIRA Hydraulic, QHD-5020, 4" Stroke, Light Curtains, Euro & USA Tool Holders	\$ 19,500	5090Vn
60 Ton x 72" ACCURPRESS Hydraulic, Model 7606, 8" Stroke, 6" Throat, 52" Between, NEW!	\$ 29,500	71164
60 Ton x 96" ACCURPRESS Hydraulic, Model 7608, ETS 2-Axis Control, 8" Stroke, 8" Throat	\$ 29,500	5183
70 Ton x 98" ADIRA Hydraulic Up-Acting, Model QHX 6325, Cybelec 4-Axis Control, 4" Stroke	\$ 24,900	5113Vg
80 Ton x 96" ADIRA Hydraulic, Model QHD 8025, DNC 880S 2-Axis Control, 4" Stroke, 2006	\$ 29,500	5111g
90 Ton x 120" PACIFIC Hydraulic, Hurco Single Axis Back Gauge, Model J90-10, 6" Stroke	\$ 12,500	5039n
100 Ton x 120" ACCURPRESS 710010 Hydraulic, ETS Single Axis Back Gauge, 8" Stroke, 25 HP	\$ 29,500	5178Vh
100 Ton x 144" ACCURPRESS 710012 Hydraulic, ETS Single Axis Back Gauge, 8" Stroke, 25 HP	\$ 34,500	5179Vh
110 Ton x 121" GUIFIL Up-Acting, Hurco 2-Axis Back Gauge, Model PE30-100, 100" Between	\$ 24,500	5080mv
135 Ton x 120" CINCINNATI Hydraulic, Model 135FMII, CNC Back Gauge, 8" Stroke, Crowning	\$ 39,500	5005n
165 Ton x 144" PACIFIC Hydraulic, Hurco Single Axis, Crowning, 10" Stroke, Light Curtains	\$ 39,500	5166Vn
165 Ton x 156" ADIRA Hydraulic, Cybelec 2-Axis Back Gauge, 6.3" Stroke, 124" Between, 2003	\$ 49,500	5103Vg
200 Ton x 144" HTC Hydraulic, 10'6" Between Housings, Manual Back Gauge, 5" Stroke	\$ 29,500	5072a
225 Ton x 168" CINCINATTI Mechanical, Light Curtain, 126" Between Housings, <i>Pit Required</i>	\$ Call	71058
250 Ton x 144" ACCURPRESS 725012 Hydraulic, ETS 3000 3-Axis Back Gauge, 8" Stroke, 20 HP	\$ Call	5185ac
325 Ton x 144" STANDARD Hydraulic, ESA CNC 2-Axis Back Gauge, 8" Stroke, 30 HP, 2014	\$ Call	71165
400 Ton x 144" ACCURPRESS Hydraulic, Model 740012, 124" Between, 10" Stroke, 10" Throat	\$ Call	71161
168" Hemming Brake Press Dies, 174" Hemming Dies x 1-7/8" thick	\$ 2,000	5078n

## DRILLS, Floor Type & Other

(2) Opposed DRILLUNIT S-150H Heads mounted on Bed, No Motors, Controls, Hydraulic Units	\$ 1,499	4929p
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## DUST COLLECTERS

TORIT WSO-25-3 Heavy Duty 3-Stage Cartridge Style Mist Collector, High Efficiency, Low Hours	\$ 12,500	5156w
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## EDMS

CHEVALIER 50Amp Ram Type, Model DM422 BiPulse, 15.75"x 11.81"x 9.81" Travels, <i>As Is</i>	\$ 2,500	4900p
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<b>GRINDERS, Cylindrical, Centerless, Surface, Tool &amp; Cutter, Pedestal, Disc &amp; Belt</b>	<b>PRICE</b>	<b>INVENTORY</b>
TIMESAVERS 37" Dual Head Wet Belt Grinder, 6" Oscillating Brush Head, Media Filter, 2011	\$ 47,500	5109w
12" x 24" CHEVALIER FSG2A-1224H Surface Grinder, Electromagnetic Chuck, Coolant, 1999	\$ 12,500	5071n
<b>IRONWORKERS</b>		
60 Ton GEKA Hydraulic Ironworker, Model 55SD, 4½"x 4½"x 3/8" Angle, Dual Cylinders	\$ 12,500	5085h
110 Ton GEKA Hydraulic CNC Single End Punch, Model Puma 110, Paxy Plate Positioning, 2002	\$ 27,500	5115Vpl
<b>LASER</b>		
MAZAK 2500 Watt Super Turbo X44 CO <sup>2</sup> Cutting System, 50"x 50"x 5.3" Travels, ¾" Capacity	\$ 89,500	5175ac
STOPA Sheet & Plate Storage Tower & Retrieval System, (54) Stations, 60" x 120" Sheet Capacity	\$ Call	71102
<b>LATHES</b>		
9" x 20" ELGIN Speed Lathe, 1-3/8" Spindle Hole, 5C Collet Closer and Nose, 3,900 RPM, Turret	\$ 1,750	4943n
20" x 192" AMERICAN PACEMAKER, D.R.O., Aloris, (3) Steadys, 25 H.P., 2.25" Spindle Hole	\$ 14,500	5145Vp
32" x 120" VDF Heavy Duty Hollow Spindle Engine Lathe, 8.5" Spindle Hole, 2-Axis DRO	\$ 29,500	71140
OKUMA Turning Center with Twin Turrets & Sub Spindle, Model LU-15W 2SC/600, 30 H.P.	\$ Call	71148V
HWATCHEON CNC Turning Center, Model CUTEX 240A, 12 Tools, Fanuc OiTC, 2012	\$ 32,500	5033Vn
OKUMA V80R Vertical Turning Center, Live Tooling, 12 Pos. Turret, OSP-THINC Control, 2011	\$ Call	71069
GIDDINGS & LEWIS CNC Turning Center Smart Turn H15, (2) 8-Position Turrets, 56 H.P.	\$ Call	71143 ?
HYUNDAI-KIA 7-Axis Twin Turret CNC Lathe, Live Tooling, Full C-Axis, 2012, Lower Hours	\$ Call	71160V
<b>MEASURING &amp; TESTING</b>		
VERMONT PRECISION 15" Optical Comparator, Metronics Quadra Chek 2000 DRO, VP-15	\$ 4,500	4899p
BROWN & SHARPE Coordinate Measuring Machine, Gage 2000, MH3D System	\$10,500	5146p
<b>MILLING MACHINES &amp; MACHINING CENTERS, CNC &amp; NC</b>		
BRIDGEPORT 11"x 58" Mill, 2-Axis D.R.O., Power Feed, Shaper, Chrome, Variable Speed Head	\$ 8,500	5148Vp
CINCINNATI #3 Horizontal Mill, Overarm Support, 14" x 62.5" Table, Power Feeds on All Axis	\$ Call	71149
CINCINNATI #330 Vertical Mill, 18" x 72" Table, 30 H.P., #50 Spindle, Rebuilt in 2000	\$ 19,500	5161hi
CINCINNATI #430 Horizontal Mill, Vertical Head Attach., 18" x 80" Table, 20 H.P., #50 Spindle	\$ 17,500	5159hi
CINCINNATI #830 High Column Vertical Mill, 25" x 121" Table, #50 Spindle	\$ 29,500	5160hi
HAAS VF2 VMC, 30"X x 16"Yx 20"Z Travels, Thru Spindle Coolant, 7500 RPM, 20 ATC, 1999	\$ 16,500	5060Vn
FADAL 4020 VMC, 21 ATC, Fadal 88 Cntrl, 15 H.P. Spindle, 25" Extended Z Travel, 10,000 RPM	\$ Call	71158
MATSUURA MC-1500HL HMC, Fanuc 11M, 4th Axis Ready, 30 ATC, 78"x 44" Table, BT45	\$ Call	71052 ?
MATSUURA ES-450H II Horizontal, Full 4th, (5) Pallets, Fanuc 18i, 15,000 RPM, 60 ATC, 2000	\$ Call	71128
OKAMOTO Model HMC 3000, Fanuc 16iM, 40 ATC, 31.5"x 118" Table, Rebuilt in 2004	\$ Call	71053 ?
<b>MISCELLANEOUS</b>		
(2) BLOWTHERM Spraybooths w/ Mixing Room, 13.5' W x 25'D x 11' High Each, Air Make Up	\$ 24,500	71014
SEALEDAIR SpeedyPacker 5 Insight Foam Packaging Machine, Touch Screen, 2017	\$ 9,500	5151p
<b>OVENS &amp; Autoclaves</b>		
LUCIFER Electric Heat Treat Furnace, 12"x 12"x 18" I.D., 2050°F Max., 460V 3Phase, 2004	\$ 2,500	5119w

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	PRICE	INVENTORY
<b>PRESSES</b> Did The Last Machine You Buy Come From A Dealer Following The MDNA Code Of Ethics ?		
3 Ton GREENARD Manual Arbor Press, Model 3C-R	\$ 950	4958n
2 Ton DENISON Multipress Hydraulic C-Frame Press, 12" Stroke, Floor Standing, 10" Throat	\$ Call	5164
12 Ton DENISON Multipress Hydraulic C-Frame Press, 12" Stroke, Floor Standing, 10" Throat	\$ 8,450	5165n
27 Ton SYSCO Traveling Head Die Cutting Press, 68.9"x 15.6" Bed, 25.6"x 25.6" Head, 3 H.P., (2)	\$ Call	71015
36 Ton L & J OBI Punch Press, 1" Stroke, 3" Adjst., 10.5" Shut Height, 26½"x 15" Bed, Air Clutch	\$ 7,500	5091n
45 Ton MINSTER Straight Side High Speed Press, 2½" Stroke, 15" Shut Height, Up to 800 SPM	\$ Call	71100
75 Ton DAKE Hydraulic H-Frame Shop Press, 44" Between Uprights, 10" Ram Travel, 2 H.P.	\$ 3,450	5150Vp
80 Ton ROUSSELLE Straight Side Press, 2" Stroke, 19¼" Shut Height, Air Clutch, 40"x 30" Bed	\$ 14,500	5144Vn
150 Ton TISHKEN "Cut-A-Matic" Pre-Blank Press, 1½" Stroke, 15¾" Shut Height, 36"x 120" Bed	\$ 97,500	4726y
300 Ton VERNON Straight Side Punch Press, Air Clutch/ Counterbalance, Cushions, 96"x 54" Bed	\$ Call	71039V
<b>PRESS Accessories</b> <i>CENTRA WILL TAKE YOUR MACHINERY IN TRADE</i>		
Horizontal Un-Coiler	\$ 2,950	4746y
TISHKEN 12" Roll Straightener, Model 6-R-14	\$ 3,450	4719y
REGAL 30" x .054" Straightener and Feeder, Model 250-CFS-30	\$ 3,450	4720y
<b>PUNCHES, Manual &amp; CNC</b>		
8 Ton ROTEX Manual Turret Punch, Model 18A, (18) Stations, 2" Max Punch, Stand, 18" Throat	\$ 3,950	5128mv
16 Ton HERMAN SCHWABE Die Cutting Clicker Press, 15.75" x 31.5" Cutting Surface, 1997	\$ Call	71116
20 Ton NISHIMBO Turret Punch, 48" x 48" Sheet, (3) Auto-Index Stations, Strippit Tooled, 2000	\$ Call	71156
20 Ton MURATA WIEDEMANN Motorom 2034 Turret Punch, 32 Stations w/ 2 Auto Index, 1997	\$ Call	71153
22 Ton STRIPPIT 1250H/20 CNC Hydraulic Turret Punch, Fanuc OP, 20 Stations w/ 2 Auto Index	\$ 39,500	5168ac
22 Ton MURATA WIEDEMANN C2000/Q CNC Turret Punch, Fanuc O-P Control, 2 Auto Index	\$ 24,500	71145V
22 Ton MURATA WIEDMANN C2500 CNC Turret Punch, 22 Stations w/ 2 Auto Index, 1991	\$ Call	71068©
25 Ton FREEMAN SCHWABE Die Cutting Clicker Press, 3.94" Stroke, 19.7" x 19.7", 2010	\$ Call	71115
30 Ton EUROMAC CNC Single End Punch, 33" Throat, CX750/30, PC Control, Tooling, 2002	\$ 14,500	5048e
30 Ton EUROMAC CNC Single End Punch, 50" Throat, CX1000/30, Multi-Tool, Ball Table	\$ 16,500	5073Vn
30 Ton WHITNEY 630 Fabricator Hydraulic CNC Single End Punch, Panelage 2 Control, 1991	\$ Call	71065V
33 Ton MURATA Vectrum 3056a Servo-Hydraulic Turret Punch, Fanuc 18i, (2) Auto Index, 1999	\$ 59,500	5167Vac
50 Ton WARNER & SWASEY Wiedematic 3050 CNC Turret Punch, 30 Stations, Updated Control	\$ Call	71152
50 Ton WHITNEY 652-50 Hydraulic CNC Single End Punch, Allan Bradley 2-Axis Gauge, 1992	\$ 5,500	75173
110 Ton GEKA Hydraulic CNC Single End Punch, Model Puma 110, Paxy Plate Positioning, 2002	\$ 27,500	5115Vpl
<b>ROLLS, Plate and Angle</b>		
1½" x 96" BERTSCH 3-Roll Mechanical Plate Roll, 15 H.P., 10" Roll Diameter, Power Adjustment	\$ 16,000	71113©
1½" x 120" DAVI 4-Roll Hydraulic Plate Roll, 17¾" Top Roll, New Pump 2017, Model MCB3145	\$ 139,500	5174Vg
1.6" x 120" BERTSCH 4-Roll Hydraulic Plate Roll, 75 H.P., 20" Top Roll, 16" Side Rolls, 2009	\$ Call	71110V©
2.36" x 120" FACCIN 3-Roll Hydraulic Plate Roll, 75 H.P., 22.8" Top and 21.25" Side Rolls, 2014	\$ Call	71150
3.5" x 3.5" x 3/8" ROUNDO Hydraulic Angle Rolls, Model R4, 11" Diameter, Hydraulic Adjust	\$ 39,500	5181n
<b>ROLLFORMERS</b>		
DREISTERN 19 Stand Side By Side Dual Pass, 25mm Shafts, 5" Roll Space, P60 Type Stands	\$ 39,500	4739y
DREISTERN 14 Stand Cantilever Style, 2" Shafts, 8½" Roll Space, Vari-Speed, Shaft Supports	\$ 39,500	4738y
DREISTERN 30 Stand Raft Type Rollformer, 1½" Shafts, 12" Roll Space, 3" to 5¼" Vert. Adjust.	\$ 49,500	4741y
<b>SAWS, Band, Horizontal, Vertical &amp; Tilt-Frame</b>		
DOALL 10" x 12" Model C-260A Automatic Horizontal, 1¼" Blade, 5 H.P., 10¼" Round, Auger	\$ 8,500	5082n
DOALL 16" x 14" Model C-4100A Horizontal Band Saw, 1-1/2" Blade, 10 H.P., 2005	\$ Call	5155e
DOALL 16" x 14" Model C-4100 NC Horizontal Band Saw, UniOp Control, 1½" Blade, 1999	\$ 17,500	5154e
HYD-MECH Model M20A Automatic Horizontal, Mitering, 1½" Blade	\$ Call	5173Ve
HYD-MECH 18" x 27" Model S25P Semi-Automatic Horizontal, Mitering, 1½" Blade, 10 H.P.	\$ 15,500	5169Ve
AMADA 24" x 20" Twin Post CNC Horizontal, Bundle Vise, Model HKB 6050, 7.5 H.P., 2002	\$ 27,500	5189
HYD-MECH 25" x 30" Model V25APC Vertical Tilt Frame, 1½" Blade, 10 H.P., PC Control, 2010	\$ 67,500	5172Ve
BEHRINGER 25½" Automatic Horizontal, Model HBP-650A, 2½" Blade Width, BT20 Control	\$ 39,500	4919Vm
SAVAGE 144" x 144" Aluminum Plate Saw, Model RS-1020T, 24" Blade, 6" Capacity, 20 H.P.	\$ Call	71155

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<u>SAWS, Cold, Ferrous &amp; Non-Ferrous</u>	<u>PRICE</u>	<u>INVENTORY</u>
HYD-MECH 4½" Ferrous, Model C350-2AV Semi-Automatic Vertical, Mitering Head, Like New	\$ Call	71167
<b><u>SHEARS and Sheetmetal</u></b>		
3/8" x 36" to 58" NIAGARA Circle Shear, 36" Head Throat, 58" Tail Throat, Model 510C RC	\$ 8,500	71114©
3/16" x 120" CINCINNATI Model 1410 Mechanical, 36" FOPBG, 7.5 H.P., 18" Gap, 96" Sq. Arm	\$ 14,500	5126Vmv
3/16" x 120" CINCINNATI Model 1410 Mechanical, Programmable Back Gage 18" Gap, Flush	\$ 15,500	5187Ve
3/16" x 144" CINCINNATI Model 1812 Mechanical, FOPBG, Powered Rear Conveyor, 18" Gap	\$ 24,500	5131Vmv
1/4" x 72" ACCURSHEAR 62506 Hydraulic, Power Back Gauge, Programmable Front Gauge	\$ 21,500	5141a
1/4" x 120" WYSONG Hydraulic, PC 100 Swing Up Back Gauge, Gap Adjustment, 20 H.P., 2001	\$ 27,500	5186
1/4" x 120" CINCINNATI CNC Hydraulic, New PC Controls Back Gauge, 10' Squaring Arms, Programmable Stroke, Rake and Blade Clearance, Model 2500, 1991	\$ 29,500	5009Vs
1/4" x 144" CINCINNATI Mechanical, Power Back Gauge, Pneumatic Sheet Supports, <i>Needs Pit</i>	\$ Call	5184h
3/8" x 120" ACCURSHEAR 837510 Hydraulic, Power Blade Gap & Back Gauge, 2 Support Arms	\$ 34,500	5051mv
3/8" x 144" ACCURSHEAR Hydraulic, Power Back Gauge with DRO, Gap Adjustment, Sq. Arm	\$ 34,500	5177V™
3/8" x 144" WYSONG Mechanical, 96" Squaring Arm, (4) Support Arms, FOPBG, Auto Lube	\$ Call	71054
<b><u>WATERJETS</u></b>		
ROMEO ENGINEERING 60" x 120" Water Jet Cutting System, 30,000 PSI/30 H.P., 2006	\$ Call	75081
FLOW Mach 3-4020b 72" x 144" Water Jet Cutting System, 60,000 PSI/50 H.P., 7" Z Axis, 2014	\$ Call	71162
CALYPSO 55,000 PSI, 50 H.P., 72" x 144" Cutting Area, Mark 1 Control, Garnet Hopper, 2002	\$ 39,500	5140Vmn
<b><u>WELDING and Flame/Plasma Cutters</u></b>		
DURO DYNE RH Mach II Rolling Head Automatic Pinspotter, 18 Gauge Capacity, 60" Throat	\$ 2,500	5067n
2,500 Lb. WORTHINGTON Welding Positioner, Model 25P, 135° Power Tilt, 32" Square Table	\$ 11,500	5042w
2,500 Lb. WORTHINGTON Welding Positioner, Model 25P, 32" Diameter Table, 135° Power Tilt	\$ 11,500	5043w
KOIKE ARONSON 96"x 240" HD Plasma, 300 Amp Power Supply, Burny 10 Control, Oxy, 2009	\$ 29,500	71123
264 KVA FEDERAL Circumferential Rotary Seam Welder, 10" Wheels, Medar Medweld 760 Ctrl.	\$ 14,950	4730y

Please feel free to ask for a **QUOTE, COLOR PHOTOS or VIDEOS**, Quotes are available by FAX, MAIL or E-Mail. All Machines are Subject to Prior Sale, All Prices are in U.S. Dollars and are subject to change without Notice. Specifications & Descriptions of said goods are approximate only, and it is the Buyers Responsibility to verify and inspect goods to ascertain all aspects of goods conform with the buyers requirements.

Machinery comes with a **30 DAY RETURN PRIVILEGE** (*Unless otherwise noted*) If a machine is found to be Unsatisfactory, you may return it within 30 Calendar Days from shipment, Freight Pre-Paid, for a refund. Machine **MUST** be returned in the condition it was received in. **CENTRA** is not responsible for damage due to Riggers or Weather. Please see Terms & Conditions on the back of your Invoice.

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