



Centra Corporation

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BENDERS, Pipe, Tube, Bar & Wire

| | <u>PRICE</u> | <u>INVENTORY</u> |
|--|--------------|------------------|
| RESENER Hydraulic Tube End Former And Sizer, 30 H.P., Push Button Controls | \$ 6,500 | 3851s |
| ADDISON 1-1/4" OD x .118" Wall 3-Axis CNC Horizontal Tube Bender, Mandrel Extractor | \$ 24,500 | 75116 |
| PEDRICK 4" Pipe and Bar Bender, Model D15, 4.5" x .375 WT Tube, 4" Sch 80 Pipe, 2007 | \$ Call | 71142 |

BORING MILLS, Boring and Jig

| | | |
|---|-----------|--------|
| PRATT & WHITNEY 3B Jig Borer, 24"x 54" Table, 48" X, 24" Y and 30" Z Travels, DRO | \$ Call | 71129 |
| NOMURA 4" Table Type CNC Horizontal Boring Mill, Full 4th Rotary Table, Fanuc 16M, NICE | \$ Call | 71157 |
| UNION 5.11" Floor Type Horizontal, #50 Taper, 98.4" Horizontal x 62.9" Vertical Travels, 39.3" Spindle Travel, 180 RPM Facing Head, 900 RPM Spindle, Outboard Support | \$ 34,500 | 4887Vp |

BRAKE PRESSES, Powered, Manual, CNC

We Are Always Looking For Brakes

| | | |
|---|-----------|---------|
| 1/4" x 100" FASTI CNC Folder, 69" Back Gauge, FM10 Control, 13.77" Clamping, Stroke, 1999 | \$ Call | 71088 |
| 25 Ton x 51" ACCURPRESS Model 7254 Hydraulic, 3-Axis ETS 3000 Control, 6" Stroke | \$ Call | 5170a |
| 25 Ton x 48" SAFAN Servo Style, Model SMK-K-25-1250, 3-Axis Control, 8" Stroke, 2003 | \$ 44,500 | 5110ac |
| 33 Ton x 25" AMADA Hydraulic Brake Press, T-Slotted Table, 19.7" Throat, 3.9" Stroke, 2 Speed | \$ Call | 71144 |
| 35 Ton x 96" DIACRO Hydra-Mechanical, Delem Single Axis Back Gauge, Light Curtain | \$ 8,500 | 5094n |
| 55 Ton x 79" ADIRA Hydraulic, QHD-5020, 4" Stroke, Light Curtains, Euro & USA Tool Holders | \$ 19,500 | 5090Vn |
| 70 Ton x 98" ADIRA Hydraulic Up-Acting, Model QHX 6325, Cybelec 4-Axis Control, 4" Stroke | \$ 24,900 | 5113Vg |
| 80 Ton 96" ADIRA Hydraulic, Model QHD 8025, DNC 880S 2-Axis Control, 4" Stroke, 2006 | \$ 29,500 | 5111g |
| 90 Ton x 120" PACIFIC Hydraulic, Hurco Single Axis Back Gauge, Model J90-10, 6" Stroke | \$ 12,500 | 5039n |
| 100 Ton x 120" ACCURPRESS 710010 Hydraulic, ETS Single Axis Back Gauge, 8" Stroke, 25 HP | \$ Call | 5178 |
| 100 Ton x 144" ACCURPRESS 710012 Hydraulic, ETS Single Axis Back Gauge, 8" Stroke, 25 HP | \$ Call | 5179 |
| 110 Ton x 121" GUIFIL Up-Acting, Hurco 2-Axis Back Gauge, Model PE30-100, 100" Between | \$ 24,500 | 5080mv |
| 135 Ton x 120" CINCINNATI Hydraulic, Model 135FMII, CNC Back Gauge, 8" Stroke, Crowning | \$ 39,500 | 5005n |
| 165 Ton x 156" ADIRA Hydraulic, Cybelec 2-Axis Back Gauge, 6.3" Stroke, 124" Between, 2003 | \$ 49,500 | 5103Vg |
| 175 Ton x 144" PACIFIC Hydraulic, Hurco Single Axis, Crowning, 10" Stroke, Light Curtains | \$ 39,500 | 5166n |
| 175 Ton x 168" WYSONG Hydraulic, PC800 3-Axis Control, 8" Stroke, 150" Between, 1992 | \$ 54,500 | 5130Vmv |
| 200 Ton x 144" HTC Hydraulic, 10'6" Between Housings, Manual Back Gauge, 5" Stroke | \$ 29,500 | 5072a |
| 225 Ton x 168" CINCINNATI Mechanical, Light Curtain, 126" Between Housings, <i>Pit Required</i> | \$ Call | 71058 |
| 168" Hemming Brake Press Dies, 174" Hemming Dies x 1-7/8" thick | \$ 2,000 | 5078n |

DRILLS, Floor Type & Other

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|---|----------|-------|
| (2) Opposed DRILLUNIT S-150H Heads mounted on Bed, No Motors, Controls, Hydraulic Units | \$ 1,499 | 4929p |
|---|----------|-------|

DUST COLLECTERS

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| TORIT WSO-25-3 Heavy Duty 3-Stage Cartridge Style Mist Collector, High Efficiency, Low Hours | \$ 12,500 | 5156w |
|--|-----------|-------|

EDMS

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|--|----------|-------|
| ELOX Heritage 50Amp Ram Type, 12"x 12"x 8" Travels, GN11 Control | \$ 7,500 | 71136 |
| CHEVALIER 50Amp Ram Type, Model DM422 BiPulse, 15.75"x 11.81"x 9.81" Travels, <i>As Is</i> | \$ 2,500 | 4900p |

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| GRINDERS, Cylindrical, Centerless, Surface, Tool & Cutter, Pedestal, Disc & Belt | PRICE | INVENTORY |
|---|--------------|------------------|
| TIMESAVERS 37" Dual Head Wet Belt Grinder, 6" Oscillating Brush Head, Media Filter, 2011 | \$ 47,500 | 5109w |
| 12" x 24" CHEVALIER FSG2A-1224H Surface Grinder, Electromagnetic Chuck, Coolant, 1999 | \$ 12,500 | 5071n |
| IRONWORKERS | | |
| 60 Ton GEKA Hydraulic Ironworker, Model 55SD, 4½"x 4½"x 3/8" Angle, Dual Cylinders | \$ 12,500 | 5085h |
| 110 Ton GEKA Hydraulic CNC Single End Punch, Model Puma 110, Paxy Plate Positioning, 2002 | \$ 27,500 | 5115Vpl |
| LASER | | |
| MAZAK 2500 Watt Super Turbo X44 CO ² Cutting System, 50"x 50"x 5.3" Travels, ¾" Capacity | \$ 89,500 | 5175ac |
| STOPA Sheet & Plate Storage Tower & Retrieval System, (54) Stations, 60" x 120" Sheet Capacity | \$ Call | 71102 |
| LATHES | | |
| 9" x 20" ELGIN Speed Lathe, 1-3/8" Spindle Hole, 5C Collet Closer and Nose, 3,900 RPM, Turret | \$ 1,750 | 4943n |
| 20" x 192" AMERICAN PACEMAKER, D.R.O., Aloris, (3) Steadys, 25 H.P., 2.25" Spindle Hole | \$ 14,500 | 5145Vp |
| 32" x 120" VDF Heavy Duty Hollow Spindle Engine Lathe, 8.5" Spindle Hole, 2-Axis DRO | \$ 29,500 | 71140 |
| OKUMA Turning Center with Twin Turrets & Sub Spindle, Model LU-15W 2SC/600, 30 H.P. | \$ Call | 71148V |
| HWATCHEON CNC Turning Center, Model CUTEX 240A, 12 Tools, Fanuc OiTC, 2012 | \$ 32,500 | 5033Vn |
| OKUMA V80R Vertical Turning Center, Live Tooling, 12 Pos. Turret, OSP-THINC Control, 2011 | \$ Call | 71069 |
| GIDDINGS & LEWIS CNC Turning Center Smart Turn H15, (2) 8-Position Turrets, 56 H.P. | \$ Call | 71143 ? |
| HYUNDAI-KIA 7-Axis Twin Turret CNC Lathe, Live Tooling, Full C-Axis, 2012, Lower Hours | \$ Call | 71160V |
| MEASURING & TESTING | | |
| VERMONT PRECISION 15" Optical Comparator, Metronics Quadra Chek 2000 DRO, VP-15 | \$ 4,500 | 4899p |
| BROWN & SHARPE Coordinate Measuring Machine, Gage 2000, MH3D System | \$10,500 | 5146p |
| MILLING MACHINES & MACHINING CENTERS, CNC & NC | | |
| BRIDGEPORT 11"x 58" Mill, 2-Axis D.R.O., Power Feed, Shaper, Chrome, Variable Speed Head | \$ 8,500 | 5148Vp |
| CINCINNATI #3 Horizontal Mill, Overarm Support, 14" x 62.5" Table, Power Feeds on All Axis | \$ Call | 71149 |
| CINCINNATI #330 Vertical Mill, 18" x 72" Table, 30 H.P., #50 Spindle, Rebuilt in 2000 | \$ 19,500 | 5161hi |
| CINCINNATI #430 Horizontal Mill, Vertical Head Attach., 18" x 80" Table, 20 H.P., #50 Spindle | \$ 17,500 | 5159hi |
| CINCINNATI #830 High Column Vertical Mill, 25" x 121" Table, #50 Spindle | \$ 29,500 | 5160hi |
| HAAS VF2 VMC, 30"X x 16"Y x 20"Z Travels, Thru Spindle Coolant, 7500 RPM, 20 ATC, 1999 | \$ 16,500 | 5060Vn |
| FADAL 4020 VMC, 21 ATC, Fadal 88 Cntrl, 15 H.P. Spindle, 25" Extended Z Travel, 10,000 RPM | \$ Call | 71158 |
| FOM CNC Prestige 80 4-Axis CNC Machining Center for Aluminum Extrusions, 2007 | \$ Call | 74899 |
| MATSUURA MC-1500HL HMC, Fanuc 11M, 4th Axis Ready, 30 ATC, 78"x 44" Table, BT45 | \$ Call | 71052 ? |
| MATSUURA ES-450H II Horizontal, Full 4th, (5) Pallets, Fanuc 18i, 15,000 RPM, 60 ATC, 2000 | \$ Call | 71128 |
| OKAMOTO Model HMC 3000, Fanuc 16iM, 40 ATC, 31.5"x 118" Table, Rebuilt in 2004 | \$ Call | 71053 ? |
| MISCELLANEOUS | | |
| (2) BLOWTHERM Spraybooths w/ Mixing Room, 13.5' W x 25'D x 11' High Each, Air Make Up | \$ 24,500 | 71014 |
| SEALEDAIR SpeedyPacker 5 Insight Foam Packaging Machine, Touch Screen, 2017 | \$ 9,500 | 5151p |
| OVENS & Autoclaves | | |
| LUCIFER Electric Heat Treat Furnace, 12"x 12"x 18" I.D., 2050°F Max., 460V 3Phase, 2004 | \$ 2,500 | 5119w |

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| | PRICE | INVENTORY |
|--|------------|-----------|
| PRESSES Did The Last Machine You Buy Come From A Dealer Following The MDNA Code Of Ethics ? | | |
| 3 Ton GREENARD Manual Arbor Press, Model 3C-R | \$ 950 | 4958n |
| 2 Ton DENISON Multipress Hydraulic C-Frame Press, 12" Stroke, Floor Standing, 10" Throat | \$ Call | 5164 |
| 12 Ton DENISON Multipress Hydraulic C-Frame Press, 12" Stroke, Floor Standing, 10" Throat | \$ 8,450 | 5165n |
| 27 Ton SYSCO Traveling Head Die Cutting Press, 68.9"x 15.6" Bed, 25.6"x 25.6" Head, 3 H.P., (2) | \$ Call | 71015 |
| 36 Ton L & J OBI Punch Press, 1" Stroke, 3" Adjst., 10.5" Shut Height, 26½"x 15" Bed, Air Clutch | \$ 7,500 | 5091n |
| 45 Ton MINSTER Straight Side High Speed Press, 2½" Stroke, 15" Shut Height, Up to 800 SPM | \$ Call | 71100 |
| 75 Ton DAKE Hydraulic H-Frame Shop Press, 44" Between Uprights, 10" Ram Travel, 2 H.P. | \$ 3,450 | 5150Vp |
| 80 Ton ROUSSELLE Straight Side Press, 2" Stroke, 19¼" Shut Height, Air Clutch, 40"x 30" Bed | \$ 14,500 | 5144Vn |
| 150 Ton TISHKEN "Cut-A-Matic" Pre-Blank Press, 1½" Stroke, 15¾" Shut Height, 36"x 120" Bed | \$ 97,500 | 4726y |
| 300 Ton VERSON Straight Side Punch Press, Air Clutch/ Counterbalance, Cushions, 96"x 54" Bed | \$ Call | 71039V |
| PRESS Accessories <i>CENTRA WILL TAKE YOUR MACHINERY IN TRADE</i> | | |
| Horizontal Un-Coiler | \$ 2,950 | 4746y |
| TISHKEN 12" Roll Straightener, Model 6-R-14 | \$ 3,450 | 4719y |
| REGAL 30" x .054" Straightener and Feeder, Model 250-CFS-30 | \$ 3,450 | 4720y |
| PUNCHES, Manual & CNC | | |
| 8 Ton ROTEX Manual Turret Punch, Model 18A, (18) Stations, 2" Max Punch, Stand, 18" Throat | \$ 3,950 | 5128mv |
| 16 Ton HERMAN SCHWABE Die Cutting Clicker Press, 15.75" x 31.5" Cutting Surface, 1997 | \$ Call | 71116 |
| 20 Ton NISHIMBO Turret Punch, 48" x 48" Sheet, (3) Auto-Index Stations, Strippit Tooled, 2000 | \$ Call | 71156 |
| 20 Ton MURATA WIEDMANN Motorum 2034 Turret Punch, 32 Stations w/ 2 Auto Index, 1997 | \$ Call | 71153 |
| 22 Ton STRIPPIT 1250H/20 CNC Hydraulic Turret Punch, Fanuc OP, 20 Stations w/ 2 Auto Index | \$ 39,500 | 5168ac |
| 22 Ton MURATA WIEDMANN C2500 CNC Turret Punch, 22 Stations w/ 2 Auto Index, 1991 | \$ Call | 71068© |
| 25 Ton FREEMAN SCHWABE Die Cutting Clicker Press, 3.94" Stroke, 19.7" x 19.7", 2010 | \$ Call | 71115 |
| 30 Ton EUROMAC CNC Single End Punch, 33" Throat, CX750/30, PC Control, Tooling, 2002 | \$ 14,500 | 5048e |
| 30 Ton EUROMAC CNC Single End Punch, 50" Throat, CX1000/30, Multi-Tool, Ball Table | \$ 16,500 | 5073Vn |
| 30 Ton EUROMAC CNC Turret Punch 1250 Model MTX-Index, (6) Tools w/ (3) Auto Index, 2007 | \$ Call | 71141™ |
| 30 Ton WHITNEY 630 Fabricator Hydraulic CNC Single End Punch, Panelage 2 Control, 1991 | \$ Call | 71065V |
| 33 Ton MURATA Vectrum 3056a Servo-Hydraulic Turret Punch, Fanuc 18i, (2) Auto Index, 1999 | \$ 59,500 | 5167Vac |
| 33 Ton FINN-POWER Auto-Index CNC Hydraulic Turret Punch, Siemens 840D Control, 2000 | \$ Call | 71138 |
| 50 Ton WARNER & SWASEY Wiedematic 3050 CNC Turret Punch, 30 Stations, Updated Control | \$ Call | 71152 |
| 50 Ton WHITNEY 652-50 Hydraulic CNC Single End Punch, Allan Bradley 2-Axis Gauge, 1992 | \$ 5,500 | 75173 |
| 110 Ton GEKA Hydraulic CNC Single End Punch, Model Puma 110, Paxy Plate Positioning, 2002 | \$ 27,500 | 5115Vpl |
| ROLLS, Plate and Angle | | |
| 1/2" x 96" BERTSCH 3-Roll Mechanical Plate Roll, 15 H.P., 10" Roll Diameter, Power Adjustment | \$ 16,000 | 71113© |
| 1" x 120" BERTSCH 4-Roll Hydraulic Roll, 40 H.P. Motor, 17" Top and 14" Side Rolls, 2008 | \$ 79,500 | 5176h |
| 1½" x 120" DAVI 4-Roll Hydraulic Plate Roll, 17¾" Top Roll, New Pump 2017, Model MCB3145 | \$ 139,500 | 5174Vg |
| 1.6" x 120" BERTSCH 4-Roll Hydraulic Plate Roll, 75 H.P., 20" Top Roll, 16" Side Rolls, 2009 | \$ Call | 71110V© |
| 2.36" x 120" FACCIN 3-Roll Hydraulic Plate Roll, 75 H.P., 22.8" Top and 21.25" Side Rolls, 2014 | \$ Call | 71150 |
| ROLLFORMERS | | |
| DREISTERN 19 Stand Side By Side Dual Pass, 25mm Shafts, 5" Roll Space, P60 Type Stands | \$ 39,500 | 4739y |
| DREISTERN 14 Stand Cantilever Style, 2" Shafts, 8½" Roll Space, Vari-Speed, Shaft Supports | \$ 39,500 | 4738y |
| DREISTERN 30 Stand Raft Type Rollformer, 1½" Shafts, 12" Roll Space, 3" to 5¼" Vert. Adjust. | \$ 49,500 | 4741y |
| SAWS, Band, Horizontal, Vertical & Tilt-Frame | | |
| DOALL 10" x 12" Model C-260A Automatic Horizontal, 1¼" Blade, 5 H.P., 10¼" Round, Auger | \$ 8,500 | 5082n |
| DOALL 16" x 14" Model C-4100A Horizontal Band Saw, 1-1/2" Blade, 10 H.P., 2005 | \$ Call | 5155e |
| DOALL 16" x 14" Model C-4100 NC Horizontal Band Saw, UniOp Control, 1½ Blade, 1999 | \$ 17,500 | 5154e |
| HYD-MECH Model M20A Automatic Horizontal, Mitering, 1½" Blade | \$ Call | 5173Ve |
| HYD-MECH 18" x 27" Model S25P Semi-Automatic Horizontal, Mitering, 1½" Blade, 10 H.P. | \$ 14,500 | 5169e |
| HYD-MECH 25" x 30" Model V25A Vertical Tilt Frame, 1½" Blade, 10 H.P., PC Control, 2010 | \$ Call | 5172Ve |
| BEHRINGER 25½" Automatic Horizontal, Model HBP-650A, 2½" Blade Width, BT20 Control | \$ 39,500 | 4919Vm |
| TSUNE 5.1" CNC Circular Saw, Mitsubishi Control, Model TK130GL, 40' Magazine, 15 HP, 2016 | \$ 129,500 | 5171wb |
| SAVAGE 144" x 144" Aluminum Plate Saw, Model RS-1020T, 24" Blade, 6" Capacity, 20 H.P. | \$ Call | 71155 |

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SHEARS and Sheetmetal

| | PRICE | INVENTORY |
|--|--------------|------------------|
| 3/8" x 36" to 58" NIAGARA Circle Shear, 36" Head Throat, 58" Tail Throat, Model 510C RC | \$ 8,500 | 71114© |
| 3/16" x 120" CINCINNATI Model 1410 Mechanical, 36" FOPBG, 20 H.P., 18" Gap | \$ 14,500 | 5126Vmv |
| 3/16" x 144" CINCINNATI Model 1812 Mechanical, FOPBG, Powered Rear Conveyor, 18" Gap | \$ 24,500 | 5131Vmv |
| 1/4" x 72" ACCURSHEAR 62506 Hydraulic, Power Back Gauge, Programmable Front Gauge | \$ 21,500 | 5141a |
| 1/4" x 120" CINCINNATI CNC Hydraulic, New PC Controls Back Gauge, 10' Squaring Arms, Programmable Stroke, Rake and Blade Clearance, Model 2500, 1991 | \$ 34,500 | 5009Vs |
| 1/4" x 144" CINCINNATI Mechanical, Go to Rear and Front Gauges, Auto Cycle, 1981, Needs Pit | \$ 29,500 | 5107Vd |
| 3/8" x 120" ACCURSHEAR 837510 Hydraulic, Power Blade Gap & Back Gauge, 2 Support Arms | \$ 34,500 | 5051m |
| 3/8" x 144" ACCURSHEAR Hydraulic, Power Back Gauge with DRO, Gap Adjustment, Sq. Arm | \$ 34,500 | 5177™ |
| 3/8" x 144" WYSONG Mechanical, 96" Squaring Arm, (4) Support Arms, FOPBG, Auto Lube | \$ Call | 71054 |

WATERJETS

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|--|-----------|---------|
| SEMYX 78" x 120" Water Jet Cutting System, 60,000 PSI BHDT Intensifier, Abrasive Pot | \$ Call | 71122 |
| ROMEO ENGINEERING 60" x 120" Water Jet Cutting System, 30,000 PSI/30 H.P., 2006 | \$ Call | 75081 |
| WARD JET 60,000 PSI, 50 H.P., 78" x 156" Cutting Area, Dual Heads, Burny 10+ Control, 2010 | \$ 59,500 | 5139Vmn |
| CALYPSO 55,000 PSI, 50 H.P., 72" x 144" Cutting Area, Mark 1 Control, Garnet Hopper | \$ 39,500 | 5140Vmn |

WELDING and Flame/Plasma Cutters

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| DURO DYNE RH Mach II Rolling Head Automatic Pinspotter, 18 Gauge Capacity, 60" Throat | \$ 2,500 | 5067n |
| 2,500 Lb. WORTHINGTON Welding Positioner, Model 25P, 135° Power Tilt, 32" Square Table | \$ 11,500 | 5042w |
| 2,500 Lb. WORTHINGTON Welding Positioner, Model 25P, 32" Diameter Table, 135° Power Tilt | \$ 11,500 | 5043w |
| KOIKE ARONSON 96"x 240" HD Plasma, 300 Amp Power Supply, Burny 10 Control, Oxy,2009 | \$ 29,500 | 71123 |
| 264 KVA FEDERAL Circumferential Rotary Seam Welder, 10" Wheels, Medar Medweld 760 Ctrl. | \$ 14,950 | 4730y |

Please feel free to ask for a **QUOTE, COLOR PHOTOS or VIDEOS**, Quotes are available by FAX , MAIL or E-Mail! All Machines are Subject to Prior Sale, All Prices are in U.S. Dollars and are subject to change without Notice. Specifications & Descriptions of said goods are approximate only, and it is the Buyers Responsibility to verify and inspect goods to ascertain all aspects of goods conform with the buyers requirements. Machinery comes with a **30 DAY RETURN PRIVILEGE** (*Unless otherwise noted*) If a machine is found to be Unsatisfactory, you may return it within 30 Calendar Days from shipment, Freight Pre-Paid, for a refund. Machine **MUST** be returned in the condition it was received in. **CENTRA** is not responsible for damage due to Riggers or Weather. Please see Terms & Conditions on the back of your Invoice.

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